

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 39462**

2009-05 Chevrolet Corvette 6.0L LS2, 6.2L LS3 Eng.
Dual Exhaust, Exc. Z06 Models



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the OE H-pipe and muffler assemblies from the vehicle. Lubricate the rubber isolators with WD-40, or similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax Ultra Flo SS mufflers **17564 RH** and **17565 LH**. Insert the metal rod hangers into the rubber isolators on the chassis.
3. Install DynoMax over-axle pipes, **53553 RH** and **53554 LH**. Slip a 2½" band clamp over the outer end of each pipe. Slip the outlet ends of each pipe into the inlet connections. See the system diagram on the back page of these instructions.
4. Install DynoMax front X-pipe **56159**. Finger tighten the front flange(s) and hanger bracket fastener hex nuts. Slip a 2½" band clamp over each of the outlet ends of the X-pipe

5. Carefully guide the inlet ends of the over axle pipes onto the outlet ends of the front X-pipe.
6. Slip a band clamp onto the inlet end of each and install the **52382** spout assemblies onto the outlet of 17564 and 17565 mufflers
7. Beginning at the inlet end, align the system components and fully tighten all band clamps.
8. Please see the system diagram on the back page of these instructions

KIT CONTAINS:

- (1) 17564 RH MUFFLER
- (1) 17565 LH MUFFLER
- (1) 56159 FRONT X-PIPE
- (1) 53553 RH OVER-AXLE PIPE
- (1) 53554 LH OVER-AXLE PIPE
- (2) 52382 SPOUT ASSEMBLIES
- (6) 2½" BAND CLAMPS
- (1) 709042 INSTRUCTION SHEET

39462 SYSTEM DIAGRAM

