

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19485**

2004-99 Ford Mustang GT 4.6L, Dual Exhaust
2004-03 Ford Mustang Mach 1 4.6L, Dual Exhaust
2002-01 Ford Mustang Bullit 4.6L, Dual Exhaust



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DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the existing exhaust system. The tail pipes may need to be cut to aid in removing from over the rear axle.

2. Install RH (passenger side) front pipe **52095** and LH (driver side) front pipe **52096** with flange **31896**. Finger tighten the inlet flange nuts at this time. See the system diagram.

3. Install RH muffler **17567** and LH muffler **17658**. The mufflers should install flat. Finger tighten the inlet clamps at this time. Insert the muffler rod hangers into the rubber isolators. WD-40, or similar product, works very well to lubricate these isolators so the metal rod hangers can be installed.

4. Install RH tail pipe **55059** and LH tail pipe **55060**. Insert the rod hangers into the rear rubber isolators, front and rear.

KIT CONTAINS:

- (1) 17567 ULTRA FLO WELDED MUFFLERS
- (1) 17568 ULTRA FLO WELDED MUFFLERS
- (1) 52095 RH FRONT PIPE
- (1) 52096 LH FRONT PIPE
- (1) 55059 RH TAIL PIPE
- (1) 55060 LH TAIL PIPE
- (2) 31896 FLANGES
- (4) 2 1/2" SADDLE CLAMPS
- (1) 707576 INSTRUCTION SHEET

- 5. Beginning at the inlet end, align the exhaust system components and tighten all the clamps.
- 6. Start the vehicle and check for leaks. Retighten and position as required.

19485 SYSTEM DIAGRAM

