

**INSTALLATION INSTRUCTIONS FOR  
DYNOMAX KIT: 19476**

1996-92 Chevrolet Corvette 5.7L (350 C.I.D) (Exc. ZR-1)



2701 N. Dettman Rd.  
Jackson, MI 49201

**DANGER WARNING:** SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

**NOTE: Read all instructions before starting any work.  
Pipes do not fit ZR-1 Models**

1. Remove the O.E. exhaust system. Lubricate the rubber isolators and fasteners with WD-40, or similar product, to aid in removal.

2. Install DynoMax front R.H. exhaust pipe **52419**. Slightly tighten the inlet band clamp and the rear hanger fastener to the pipe bracket. Place the 2 3/4" band clamp on the outlet end.

3. Install DynoMax front L.H. exhaust pipe **53653**. Finger tighten the inlet flange fasteners and the rear hanger fastener. Place the 2 3/4" band clamp on the outlet end.

4. Install DynoMax front x-pipe **53654**. Slightly tighten the inlet band clamps to the front exhaust pipe outlets. Place the 3" band clamps over the outlet ends. See the system diagram.

5. Install DynoMax rear x-pipe **52420**. Slightly tighten the inlet band clamps and snug up the hanger fasteners to the pipe brackets.

6. Install the DynoMax R.H. & L.H. Super Turbo mufflers 17690 & 17689. Align and slightly tighten the rear hangers on the muffler outlet brackets. Finger tighten the 2 3/4" inlet clamp on each muffler inlet pipe.
7. Beginning at the inlet end, align the exhaust system components and fully tighten all the clamps.
8. Please see the system diagram on the back page of these instructions.

**KIT CONTAINS:**

- (1) 17690 MUFFLER
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- (1) 52419 R.H. EXHAUST PIPE
- (1) 53653 L.H. EXHAUST PIPE
- (1) 53654 FRONT X-PIPE
- (1) 52420 REAR X-PIPE
- (5) 2 3/4" BAND CLAMPS
- (2) 3" BAND CLAMPS
- (1) 706136 INSTRUCTION SHEET

# 19476 SYSTEM DIAGRAM

