

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19402**

2003-04 Ford F250, F350 Super Duty 6.0L Diesel Engine,
All Wheelbases (Exc. F350 Chassis Cab Models)



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the O.E. welded muffler/tail pipe assembly from the vehicle. Any other pipe ahead of the muffler assembly should not be removed. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax front intermediate pipe **41823**. Finger tighten 3½" clamp. Please note that the rubber isolator hanger, at the inlet of the O.E. muffler assembly, will not be used for this installation.
3. Install DynoMax Muffler **22572**. The inlet end of the muffler is stamped. Finger tighten the 4" clamp that connects the muffler to the inlet pipe.
4. Install DynoMax tail pipe **55102**. Also install hanger bracket **36263** above the muffler/tail pipe connection. Insert the metal rod hangers into the rubber isolators on the chassis. Use the other 4" clamp to connect the tail pipe and hanger bracket to the muffler outlet.
5. Install DynoMax stainless steel tip **36365** using the **33286** band clamp. Position the band clamp with the fasteners on top.

6. Beginning at the inlet end, align all the parts and fully tighten all clamps.
7. Please see system diagram on back page of these instructions.

KIT CONTAINS:

- (1) 22572 MUFFLER
- (1) 41823 INTERMEDIATE PIPE
- (1) 55102 TAIL PIPE
- (1) 36365 TIP
- (1) 36263 BRACKET
- (1) 3½" U-BOLT CLAMP
- (2) 4" U-BOLT CLAMPS
- (1) 33286 BAND CLAMP
- (1) INSTRUCTION SHEET

19402 SYSTEM DIAGRAM

